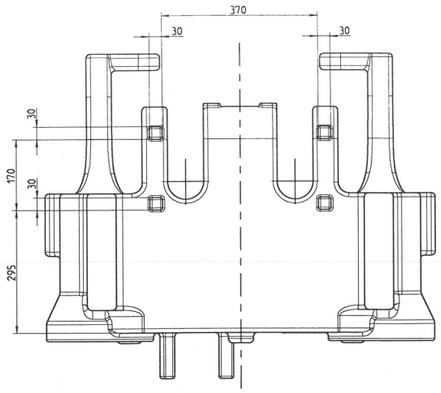
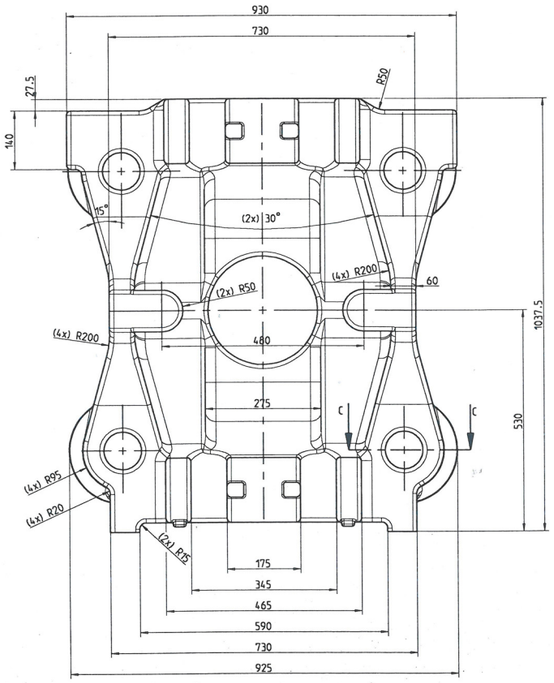
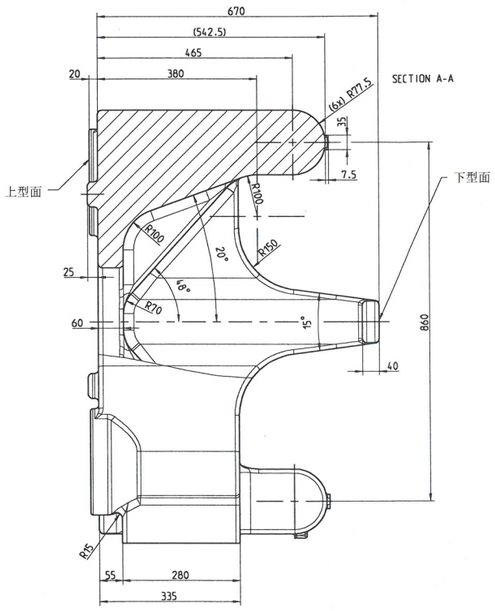
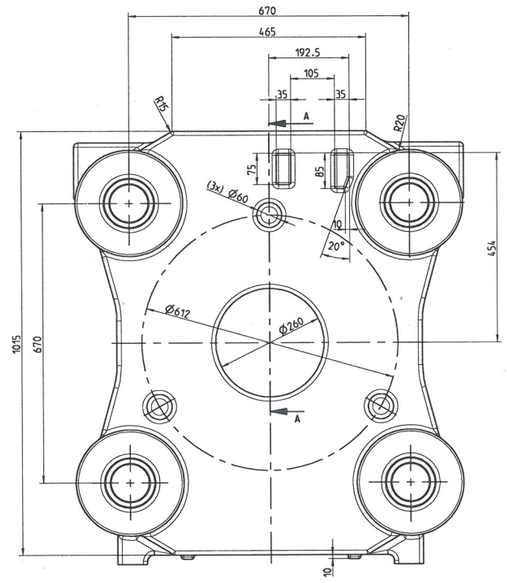
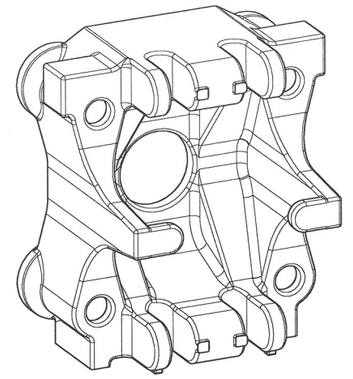


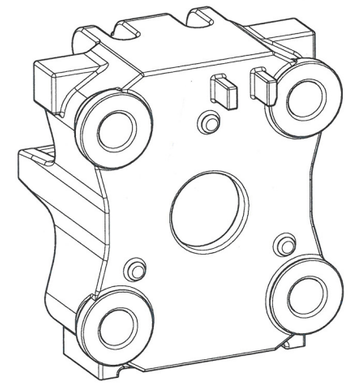




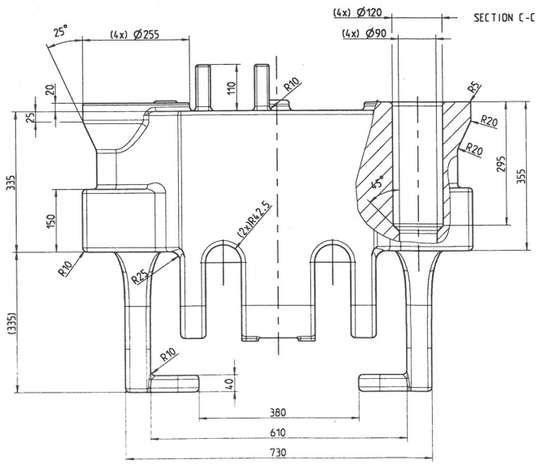




SCALE 3:20



SCALE 3:20



技术要求：

1、非加工面未注圆角R10；

2、铸件内部不许有缩松、缩孔，铸件表面不许有夹渣等铸造缺陷；

3、尺寸公差等级：CT11。

					材质：QT450		后模板
标记	更改说明		签名	日期			铸造零件图
设计		标准化	签名	日期	阶段标记	重量	比例
绘图		审定				1460kg	1:1
审核							
工艺		批准			共1张	第1张	

10 GENERATED DRAWING