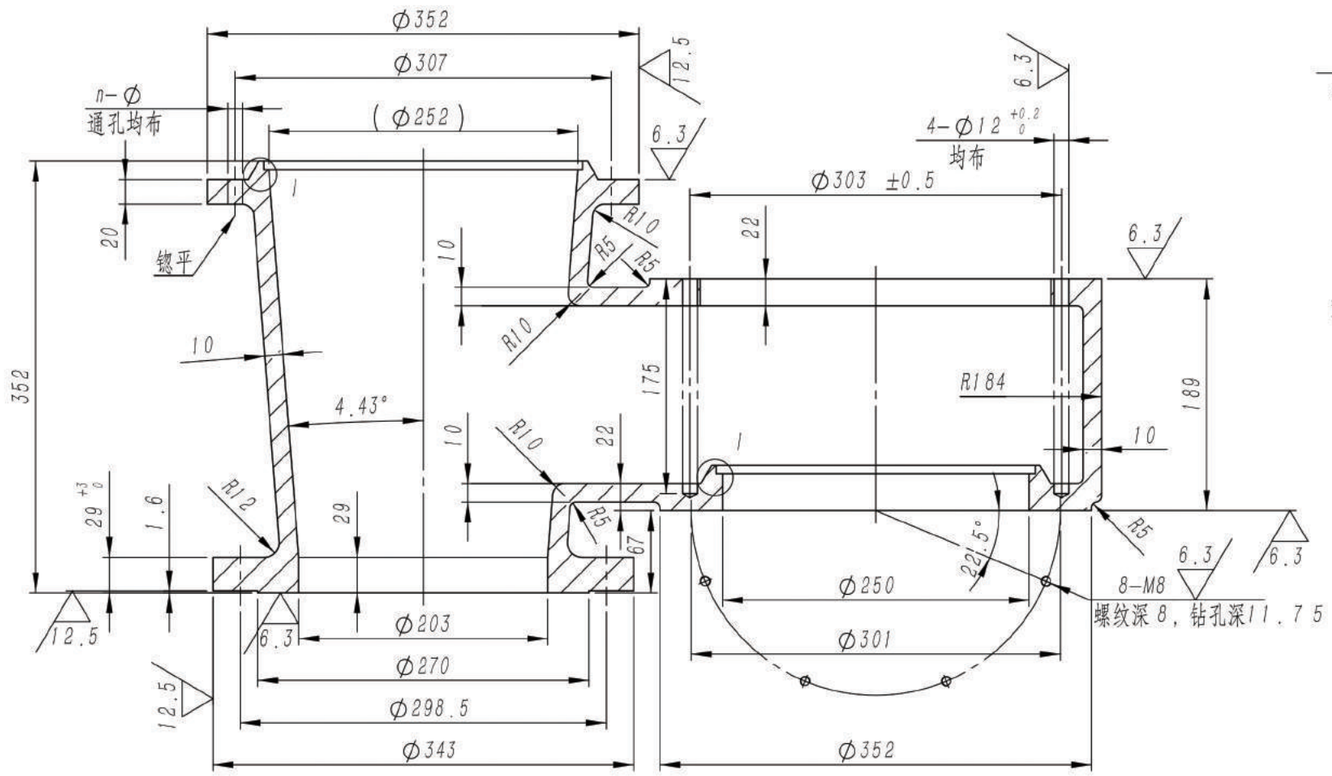
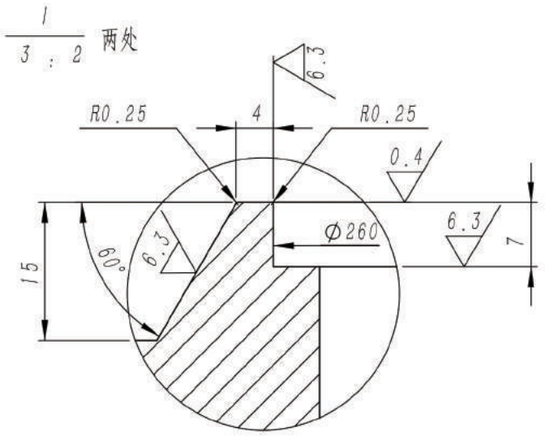
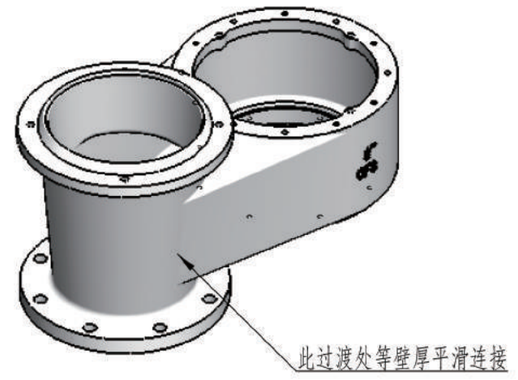
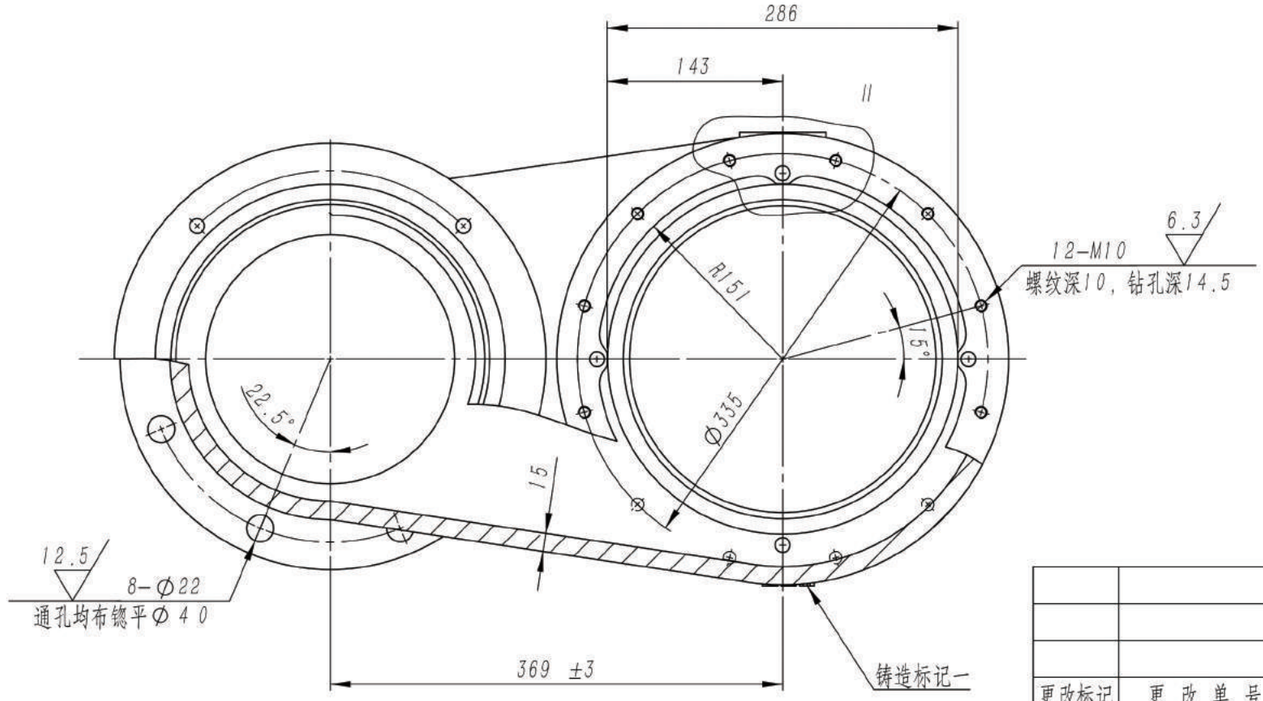
表面粗糙度	其余 $\sqrt{}$
打钝锐边	≈ 0.3
内　角	R≈ 0.3

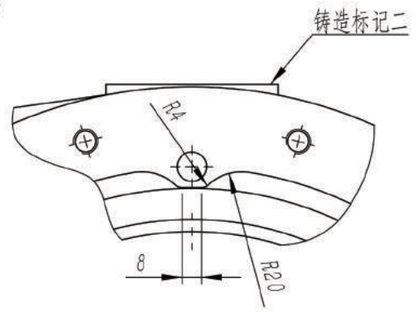
序号	n-Φ	@Φ	与中心线夹角α	公差Tol.	锪平	$\sqrt{}$
1	4-Φ13	307	45°		Φ26	12.5
2	12-Φ11	307	15°		Φ22	12.5











更改标记	更改单号	签字	日期
设计		标检	
校对			
审核			
工艺		批准	

阶段标记	质量	比例
S	30kg	1:5
共　张	第　张	

吸阀壳体

ZL114

幅面：A3